

*March 3, 2005*

***Importance of Information Management for  
Environmentally Sound Technologies (ESTs) Transfer  
(UNEP/GEC Session)***



# **Reuse of Seawater for Flue Gas Desulfurization**

**–Its Practical Information From An  
Engineering Point Of View–**

***FGD Project Headquarters  
Fujikasui Engineering Co., Ltd.***



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- 1) *Must-Know Facts (Basic & Significant Knowledge)*
- 2) *Taking A Look At Seawater*
- 3) *Simplified Schematic Diagram*
- 4) *An Outlook On Installation Of Seawater FGD*
- 5) *Perspectives On Reuse & Recycling Technology  
Toward Sustainable Environmental Development In  
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- ◆ **Combustion of fossil fuels (e.g., coal and oil) → resulting in emissions of sulfur dioxide (SO<sub>2</sub>), which can harm human health and deteriorate environments (acid deposition)**
- ◆ **Thailand's power generation capacity → 25,380 MWe (2002)**  
↓ *Δ~ 20,000 MWe (being expanded)*  
**45,420 MWe (forecast for 2016)**

- ◆ As available worldwide together with its low cost, coal → still playing a significant role in power generation

*Total World Electricity Generation (2001)*

- <u>Coal</u>	<b>38.7%</b>
- Gas	<b>18.3%</b>
- Nuclear	<b>17.1%</b>
- Hydro	<b>16.6%</b>
- <u>Oil</u>	<b>7.5%</b>
- Others	<b>1.8%</b>

**SO<sub>2</sub> Emission**

*Thailand's dependence on natural gas → 80% of its electricity generation*

- ◆ **Also, more stringent environmental regulations on SO<sub>2</sub> emissions → being promulgated in both public sectors (power generating facilities) and private sectors (industrial boilers)**
- ◆ **An effective approach to removing SO<sub>2</sub> from combustion exhaust gas → use of a FGD (*Flue Gas Desulfurization*) system**

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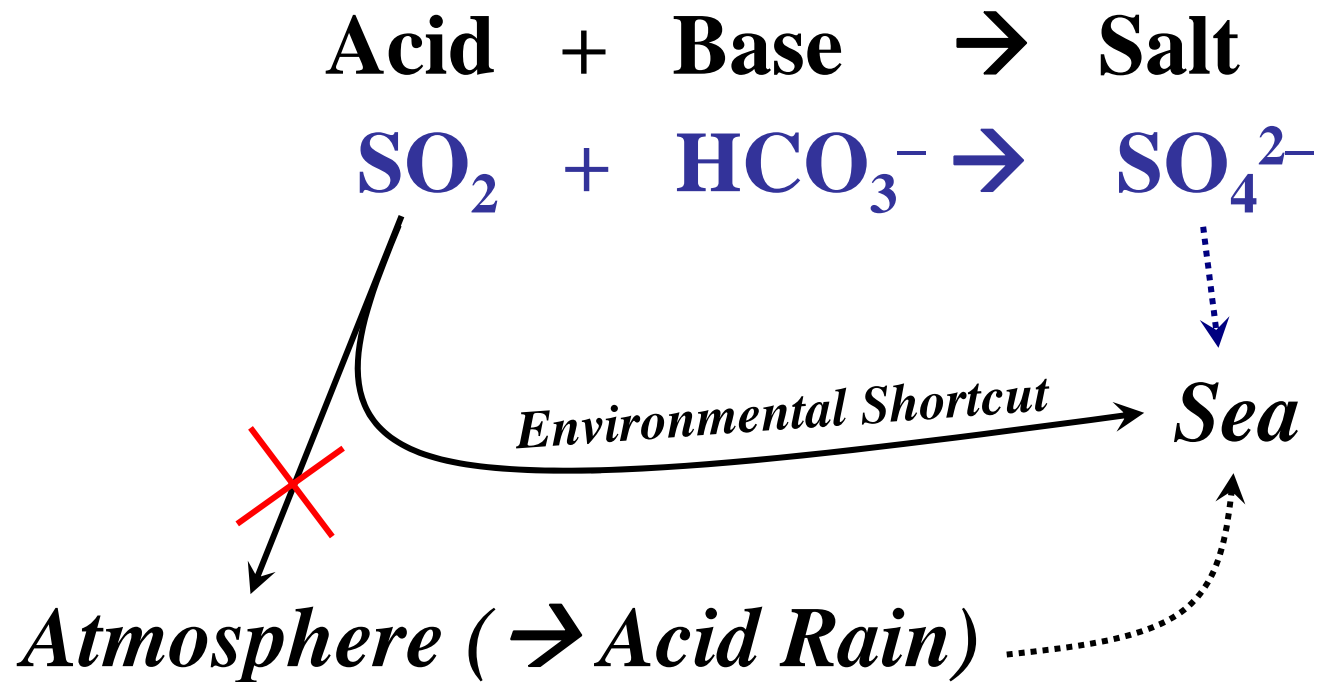
# Typical Seawater

<u>Major Constituent</u>	<u>g/kg</u>
$Cl^-$	19.35
$Na^+$	10.76
$SO_4^{2-}$	2.71
$Mg^{2+}$	1.29
$Ca^{2+}$	0.41
$K^+$	0.40
$HCO_3^-$	0.14



- ◆ Seawater → used as a medium in the cooling system and basically having a pH value of 7.6-8.4 with an inherent alkalinity of approx. 100-110 mg/L as CaCO<sub>3</sub> (in terms of CO<sub>3</sub><sup>2-</sup> and HCO<sub>3</sub><sup>-</sup>)
- ◆ Taking into consideration an amount of the sulfur (S) composition existing in seawater → approx. 0.9 kgS pristinely present in every ton of seawater

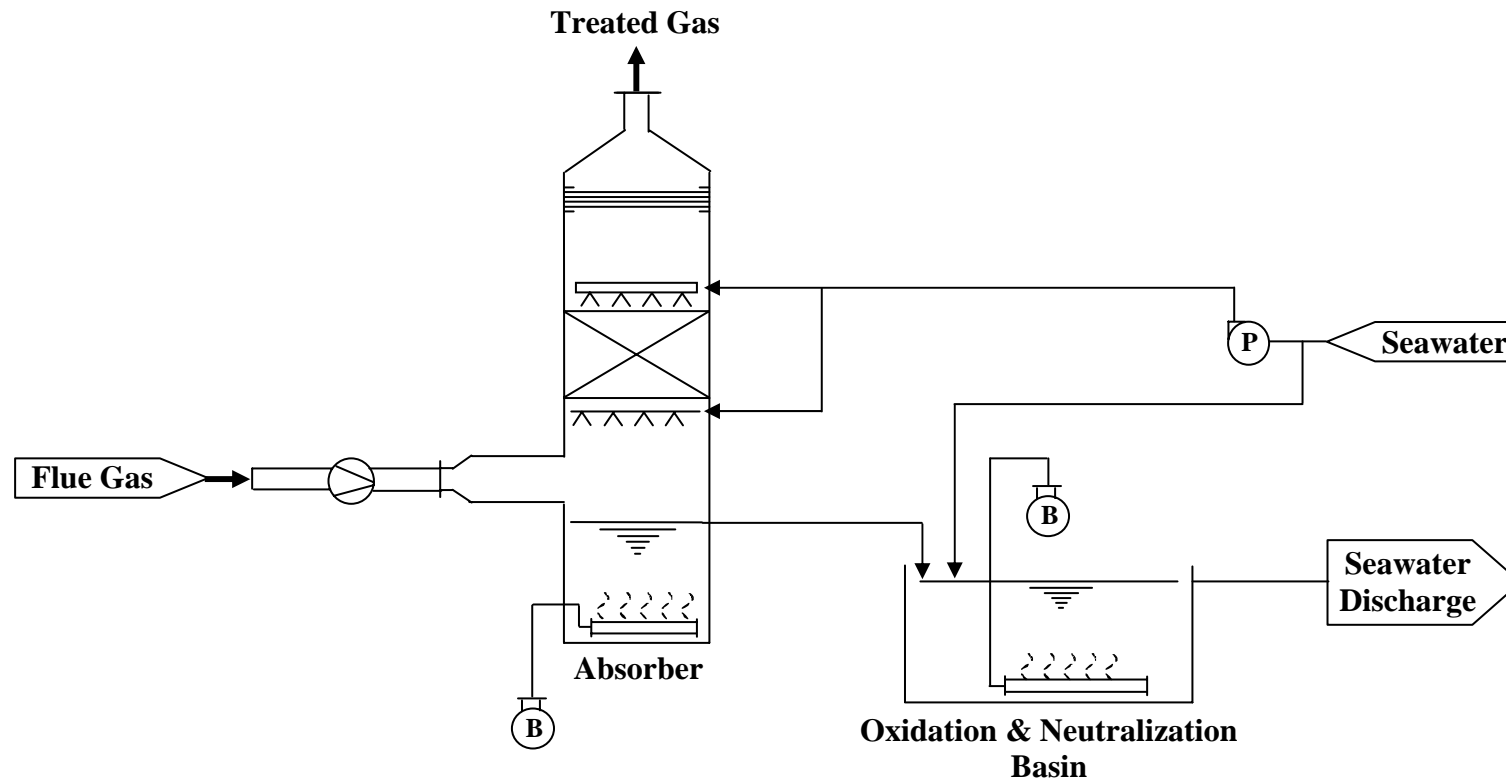
**How is it possible to remove SO<sub>2</sub> in the flue gas by the use of seawater and then return the seawater effluent to the seawater body?**



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# Simplified Schematic Diagram of Seawater FGD System



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# Worldwide Statistics of Seawater FGD System

<u><i>Practical Application</i></u>	<u><i>MWe</i></u>
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<i>1998</i>	<i>1,360</i>
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*(accounting for only  
0.6% of the total FGD application)*

<i>2004</i>	<i>approx. 16,000</i>
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*Seawater FGD Application* → considered as a  
promising technology environmentally sound  
from an engineering point of view

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## ◆ Wastewater-Related

**Giving a benefit as another source of energy (in terms of  $\text{CH}_4$ ) → upflow anaerobic sludge blanket (UASB) systems becoming more practically familiar in Thailand in both large scale and small scale**

## ◆ Waste-Related

**Harnessing energy by the use of agricultural residues (e.g., rice husk, bagasse, coconut husk and sawdust) → becoming more common nationwide**



## ◆ FGD-Related

**To put this technology in a more practice both in large-sized scale and small-sized scale → a fundamental framework**

**1) Dissemination (and communication) of accurate & practical information → necessary**

**2) Intervention of the government through the creation of stricter emission requirements and incentives contributing to the application & development**

***Thank You***



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